Member of the ProcessPro ${ }^{\circledR}$ Family of Instruments


The Signet 8900 Multi-Parameter Controller takes the concept of modularity to the extreme. Each 8900 is field commissioned with the users specified combination of inputs, outputs, and relays using simple-to-install modular boards into the base unit. Configure the system by selecting either two, four, or six input channels which accepts any of the Signet sensors listed below, and/or other manufacturer's sensors via a 4 to 20 mA signal converter (Signet Model 8058). To complete your unit, choose a power module with universal AC line voltage or 12 to $24 \mathrm{VDC} \pm 10 \%$, regulated.

If more features are needed, analog output and relay modules are available and easily installed. Plus, the 8900 will support four additional relays via an external relay module. There are other notable features that the 8900 offers. For instance, digital input to the 8900 enables longer cable runs and simplified wiring with minimal noise interference. Advanced relay logic allows users to select up to 3 measurement sources to trigger 1 relay. Derived measurements include difference, sum, ratio, percent recovery, percent rejection, percent passage and BTU. The menu system can be programmed to display in multi-languages including English, German, French, Spanish, Italian, and Portuguese.

## Features

- Measures Flow, pH, ORP, Conductivity, Pressure, Level and Temperature
- Multi-language display
- $1 / 4$ DIN enclosure
- Up to 4 analog outputs
- Up to 8 relays
- 12 to 24 VDC or 100 to 240 VAC $\pm 10 \%$, regulated power
- Digital communication allows for extended cable lengths and easy wiring
- Accepts 3rd party 4 to 20 mA output devices when used with 8058 signal converter
- Available with 2 to 6 channels
- Simultaneous BTU Calculations with Heating \& Cooling Totalizers per calculation



## Applications

- RO/DI System Control
- Media Filtration
- Pure Water Production
- Demineralizers
- Chemical Processing
- Metal \& Plastics Finishing
- Fume Scrubbers
- Proportional Chemical Addition
- Cooling Tower \& Boiler Protection
- Wastewater Treatment
- Aquatic Animal Life Support Systems
- Rinse Tank


## Specifications

| General |  |  |  |
| :---: | :---: | :---: | :---: |
| Compatibility |  | Modular (completely field-commissionable) |  |
| No. of Input Channels |  | 2, 4, or 6 |  |
| Compatible Sensors |  | See System Overview |  |
| Input Signal Types | Digital ( $\mathrm{S}^{3} \mathrm{~L}$ ) | Serial ASCII, TTL level 9600 bps |  |
|  | Frequency | 0.5\% of reading |  |
| Measurement Types |  | Flow, pH, ORP, Conductivity/Resistivity, Pressure, Temperature, Level, or $3^{\text {rd }}$ party devices with a 4 to 20 mA output |  |
| Derived Measurements |  | Sum, difference, ratio, \% recovery, \% reject, \% passage, power (BTU) |  |
| No. of Relays Supported |  | Available: $2,4,6$ or 8 (8 dry-contact or 4 solid state and 4 dry- contact) |  |
| No. of Analog Outputs |  | Available in pairs: 2 or 4 (active and/or passive 4 to 20 mA ); and/or 2 ( 0 to 5/10 VDC) |  |
| Enclosure and Display |  |  |  |
| Enclosure Rating |  | NEMA 4X/IP65 (front face only) |  |
| Case Material |  | PBT |  |
| Panel Gasket |  | Silicone Sponge |  |
| Window |  | Self-healing polyurethane-coated polycarbonate |  |
| Keypad |  | 4-buttons, highly tactile and audible injection-molded silicone rubber seal |  |
| Display |  | Alphanumeric $2 \times 16$ back-lit LCD |  |
| Update Rate |  | 1 second |  |
| Accuracy |  | Sensor dependent |  |
| LCD Contrast |  | 4 settings |  |
| Languages Available |  | English, French, Spanish, German, Italian and Portuguese |  |
| Display Ranges (see sensor specifications for actual measurement limits) |  |  |  |
| pH |  | -2.00 to 15.00 pH |  |
| pH Temperature |  | $-40^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{F}$ to $302{ }^{\circ} \mathrm{F}$ |
| ORP |  | -9999 to +9999 mV |  |
| Flow Rate |  | 0.0000 to 999999 units per second, minute, hour or day |  |
| Totalizer |  | 0.00 to 99999999 units |  |
| Conductivity |  | 0.0000 to $999999 \mu \mathrm{~S}, \mathrm{mS}, \mathrm{PPM}$ \& PPB (TDS), k $\Omega, \mathrm{M} \Omega$ |  |
| Conductivity Temperature |  | $-99.9{ }^{\circ} \mathrm{C}$ to $250{ }^{\circ} \mathrm{C}$ | $-148{ }^{\circ} \mathrm{F}$ to $482{ }^{\circ} \mathrm{F}$ |
| Temperature |  | $-99.9{ }^{\circ} \mathrm{C}$ to $999.9{ }^{\circ} \mathrm{C}$ | $-148{ }^{\circ} \mathrm{F}$ to $999.9^{\circ} \mathrm{F}$ |
| Pressure |  | -99.99 to 9999 psi, kPa, bar |  |
| Level |  | -99999 to 99999 m, cm, ft, in., \% |  |
| Volume |  | -99999 to $999999 \mathrm{~m}^{3}, \mathrm{ft}^{3}, \mathrm{in}^{3}, \mathrm{~cm}^{3}, \mathrm{gal}, \mathrm{L}, \mathrm{kg}, \mathrm{lb}, \%$ |  |
| Other (4 to 20 mA ) |  | -99999 to 999999 user selectable units |  |
| Environmental |  |  |  |
| Ambient Operating Temperature |  |  |  |
| Backlit LCD |  | $-10^{\circ} \mathrm{C}$ to $55^{\circ} \mathrm{C}$ | $14^{\circ} \mathrm{F}$ to $131{ }^{\circ} \mathrm{F}$ |
| Storage Temperature |  | $-15^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ | $5^{\circ} \mathrm{F}$ to $176{ }^{\circ} \mathrm{F}$ |
| Relative Humidity |  | 0 to $95 \%$, non-condensing |  |
| Maximum Altitude |  | 2,000 m (6,560 ft) |  |
|  |  | $4,000 \mathrm{~m}(13,123 \mathrm{ft}) ;$ maintain UL safety | y and, if applicable, solid state relays to e |

## Specifications (continued)



## Specifications (continued)

| Relay Modules continued |  |
| :---: | :---: |
| Maximum Voltage Rating | 30 VDC or 42 VAC p-p |
| Current Rating | 50 mA DC or 50 mA AC RMS |
| On-state Impedance | $30 \Omega$ or less |
| Off-state Leakage | 400 nA or less, AC or DC |
| Isolation | Up to $48 \mathrm{VAC} / \mathrm{DC}$ |
| Transient Protection | Embedded, up to 48 V over-voltage |
| Dry-contact Relays | Mechanical contacts |
| Type | SPDT |
| Form | C |
| Maximum Pulse Rate | 600 pulses/min. (volumetric pulse \& PWM modes) |
|  | 400 pulses/min. (prop. pulse mode) |
| Maximum Voltage Rating | 30 VDC or 250 VAC |
| Current Rating | 5 A |
| Shipping Weight |  |
| Base Unit |  |
| Power Module |  |
| I/O Module |  |
| Output Module |  |
| Relay Module | 0.12 kg 0.25 lb |
| Standards and Approvals |  |
|  | CE, UL, FCC |
|  | RoHS compliant, China RoHS |
|  | Manufactured under ISO 9001 for Quality and ISO 14001 for Environmental Management and OHSAS 18001 for Occupational Health and Safety |

## Dimensions


Signet 8900
Multi-Parameter Controller

There are hundreds of system types that can be set up with the 8900 . The examples below illustrate various sensors in different installation schemes. Wiring topology for point-to-point, daisy-chain, multi-drop, or a combination of these are listed in each example. Digital sensor outputs allow for long cable runs with high noise immunity. See Wiring section for allowable cable lengths.

## Example 1

- 8900 input module: Two inputs
- Sensors connected: Signet 2750 with 2724 pH sensors and 2540 flow (frequency)
- Wiring configuration: Point-to-point


## Notes

1. External relays can be used with any input module and does not consume a sensor input channel (Model 8059)
2. Model 8058 Signal Converter can be used with any input module.

## Example 2

- 8900 input module: Four inputs
- Sensors connected: Signet 2350 temperature sensor, 2850 with 2841 conductivity, and two 2450 pressure sensors
- Wiring configuration: Daisy-chain



## Example 3

- 8900 input module: Four inputs
- Sensors connected: Signet 2507 flow (frequency) and 2750 with 2724 pH sensors; Other manufacturers' dissolved oxygen and level sensors with 4 to 20 mA output
- External Devices: Signet 8058 signal converter - 4 to 20 mA to digital ( $\mathrm{S}^{3} \mathrm{~L}$ )
- Wiring configuration: Combination of point-to-point and daisy-chain


## Example 4

- 8900 input module: Six inputs
- Sensors connected: Signet 2350


## Wiring Options

- Point-to-point wiring is direct wiring of individual devices into the controller. This wiring topology is applicable for all inputs.
- Daisy-chain wiring allows sequential connection from one device to the next by using junction boxes. This wiring topology is applicable for digital ( $\mathrm{S}^{3} \mathrm{~L}$ ) inputs only.

temperature sensor, 2850 with 2840 conductivity, 2450 pressure, 2750 with 2724 pH , and 515 and 2536 flow (frequency) sensors
- External Devices: Signet 8059 external relay module
- Wiring configuration: Combination of point-to-point and Multi-drop
- Multi-drop wiring allows drops from a single bus cable. Junction boxes can be used for the 3-way junctions that are formed with this wiring scheme. This wiring topology is applicable for digital ( $S^{3} L$ ) inputs only.


## Installation of Modules with the Base Unit

## 3-8900

One base unit is required to build a functional 8900. It is offered with a backlit LCD display. Programming the unit is done simply via the push-button keypad.

The unit can be tailored to display in English, German, French, Spanish, Italian, and Portuguese. The two line display allows for easy programming, navigation, and viewing of each channel.

## 1. I/O module

One I/O module is required to build a functional 8900. I/O modules are offered for 2,4 , or 6 sensor inputs with or without two mA or voltage outputs. Users can select two additional outputs via the output module.

## 2. Power module

One power module is required to build a functional 8900 . The power module is offered for universal 100/240 VAC or 12 to 24 VDC (This module can be powered by optional external relays (see ordering information for more details).

## 3. Output module

Output modules are optional when building an 8900 . This module can be used in addition to other outputs that are available in the I/O modules. Active current is powered by the 8900 . Passive outputs require an external 12 to 24 VDC power supply. All outputs are assignable to any input channel.

## 4 \& 5 Relay modules

Relay modules are optional when building an 8900. Relay modes of operation include off, low, high, window, USP, totalizer volume, advanced, proportional pulse, pulse width modulation, volumetric pulse, \% reject, \% recovery and \% passage. The advanced relay option for "AND/OR" logic is used for up to 3 conditions. For instance, a relay will go to high/ low if "a" is true and "b" or "c" is false. One or two relay modules can be installed into the 8900. One additional external relay module can also be used at the same time (See optional external relay ordering information.) All relays are assignable to any input channel.

## Ordering Notes

1) Building a functional unit requires a base unit, I/O module, and power module.
2) Output options are available on I/O modules and additional output modules can be used. The 8900 can support up to four outputs.
3) The 8900 can support up to eight relays. Up to two internal relay modules can be used simultaneously; additional external relays can also be used.


## Installation of Modules:

Modules simply plug in by sliding into the base unit on rails. They are held securely in place by the rear cover. Changes and upgrades can be made in the field at any time.

4) A maximum total of two frequency sensors can be used with any input card.
5) A total of six digit inputs or four digital inputs with two frequency inputs can be used.
6) The 8900 boards are field replaceable.
7) The 8900 can be reconfigured with new sensor types by simple reprogramming.

## Ordering Information

To build a functional 8900 controller, choose the base unit, power module, and input/output (I/O) module. Additional outputs and relays are available, if needed.


| Base Units, Required |  |  |
| :---: | :---: | :---: |
| 3-8900 | 159000868 | Base unit with back-lit LCD |
| I/O (input/output) Modules, Required; Choose One |  |  |
| 3-8900.401-1 | 159000870 | Dual (2) Input (no outputs) |
| 3-8900.401-2 | 159000871 | Dual (2) Input with Two Passive* Loop Outputs |
| 3-8900.401-3 | 159000872 | Dual (2) Input with Two Active Loop Outputs |
| 3-8900.401-4 | 159000873 | Dual (2) Input with Two Voltage Outputs |
| 3-8900.401-5 | 159000874 | Quad (4) Input (no outputs) |
| 3-8900.401-6 | 159000875 | Quad (4) Input with Two Passive* Loop Outputs |
| 3-8900.401-7 | 159000876 | Quad (4) Input with Two Active Loop Outputs |
| 3-8900.401-8 | 159000877 | Quad (4) Input with Two Voltage Outputs |
| 3-8900.401-9 | 159000968 | Six Inputs (no outputs) |
| 3-8900.401-11 | 159000970 | Six Inputs with Two Active Loop Outputs |

## Power Modules, Required; Choose One

| $3-8900.402-1$ | $\mathbf{1 5 9 0 0 0 8 7 8}$ | $110 / 220$ VAC Power Module, $\pm 10 \%$, regulated |
| :--- | :--- | :--- |
| $3-8900.402-2$ | $\mathbf{1 5 9 0 0 0 8 7 9}$ | 12 to 24 VDC Power Module, $\pm 10 \%$, regulated |


| Optional Output Modules - Choose One |  |  |
| :--- | :--- | :--- |
| $3-8900.405-1$ | $\mathbf{1 5 9 0 0 0} \mathbf{0 8 3}$ | Two Passive* Current Loop Outputs |
| $3-8900.405-2$ | $\mathbf{1 5 9 0 0 0 8 8 4}$ | Two Active Current Loop Outputs |


| Optional Relay Modules - Choose One or Two |  |  |
| :--- | :--- | :--- |
| 3-8900.403-1 | $\mathbf{1 5 9} \mathbf{0 0 0} \mathbf{8 8 0}$ | Two Dry Contact Relays |
| $3-8900.403-2$ | $\mathbf{1 5 9 ~ 0 0 0 ~ 8 8 1 ~}$ | Two Solid State Relays |

## Optional External Relays - Choose One**

| $3-8059-4$ | $\mathbf{1 5 9 0 0 0 7 7 2}$ | Four dry-contact relays; requires 12 to $24 \mathrm{VDC} \pm 10 \%$, regulated <br> 3-8059-4AC |
| :--- | :--- | :--- |
| $\mathbf{1 5 9 0 0 0 7 7 3}$ | Four dry-contact relays; requires 100 to $240 \mathrm{VAC} \pm 10 \%$, regulated; supplies <br> power to the 12 to $24 \mathrm{VDC} \pm 10 \%$, regulated power host device |  |

* Passive outputs require an external power source
** See individual product page for the 8059 External Relay Modules.


## Accessories and Replacement Parts

| Mfr. Part No. | Code | Description |
| :---: | :---: | :---: |
| Mounting |  |  |
| 3-8050.392 | 159000640 | 1/4 DIN retrofit adapter |
| 3-8050.395 | 159000186 | Splashproof rear cover |
| 3-0000.596-1 | 159000892 | $1 / 4 \mathrm{DIN}$ wall mount bracket, $61 / 2 \mathrm{in}$. (use if no rear cover is installed) |
| 3-0000.596-2 | 159000893 | $1 / 4 \mathrm{DIN}$ wall mount bracket, 9 in . (use if rear cover is installed) |
| 3-5000.399 | 198840224 | Panel adapter, $5 \times 5$ in. to $1 / 4 \mathrm{DIN}$ |
| 3-5000.598 | 198840225 | Surface mount bracket |
| 3-9900.396 | 159001701 | Angle adjustment adapter kit |
| Power Supplies |  |  |
| 7310-1024 | 159873004 | 24 VDC Power Supply, 10W, 0.42 A, |
| 7310-2024 | 159873005 | 24 VDC Power Supply, 24W, 1.0 A |
| 7310-4024 | 159873006 | 24 VDC Power Supply, 40W, 1.7 A |
| 7310-6024 | 159873007 | 24 VDC Power Supply, 60W, 2.5 A |
| 7310-7024 | 159873008 | 24 VDC Power Supply, 96W, 4.0 A |
| Miscellaneous |  |  |
| 3-8050.396 | 159000617 | RC filter kit (for relay use), 2 per kit |

